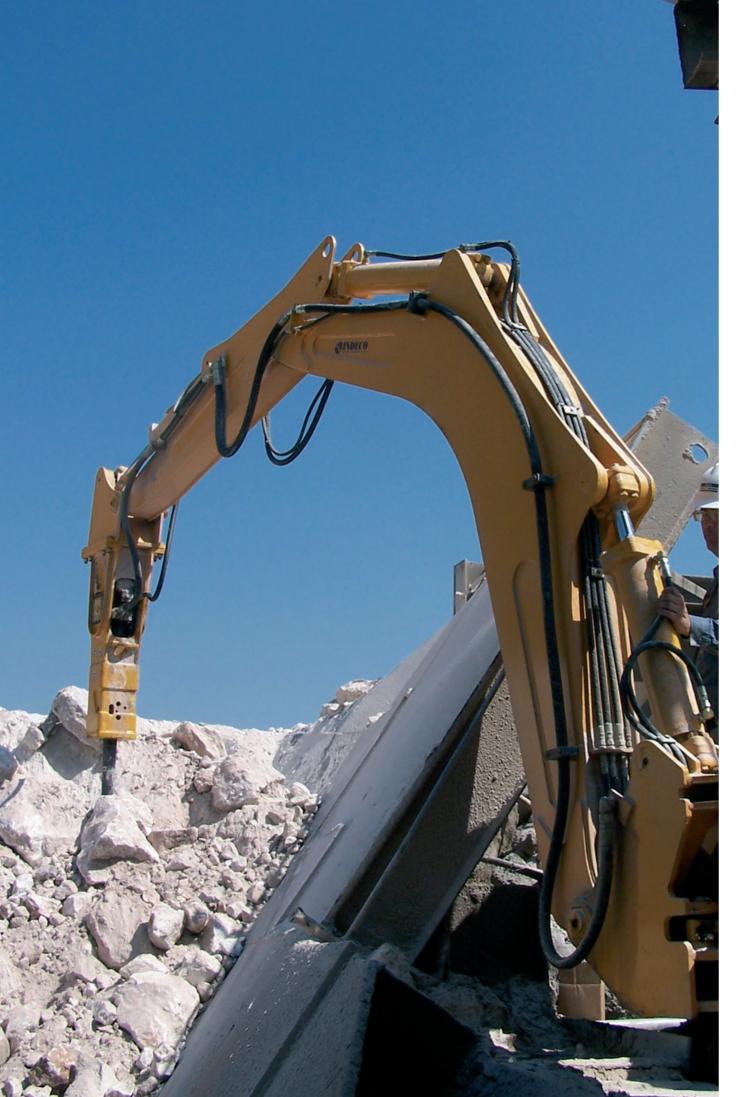
Boom systems

IBS Series







IBS boom system

Initially manufactured and marketed by Indeco North America and Indeco Australia, the Indeco IBS Boom System soon had a strong impact on many other markets, having already proven to save time and money in many a quarry and mine, where it is used to reduce bridged and oversized material which could slow down crushing operations. Mounted over the mouth of a primary crusher, the boom system enables the breaker to reach into the mouth of the crusher, reducing oversized boulders as well as clearing any blockages in the hopper. Various remote-control systems enable the operator to manoeuvre the boom from the cabin. By doing so, plant down times can be safely eliminated. Our experience on the Australian and pan-American markets has enabled Indeco to develop a range of boom systems with outstanding reliability, ruggedness, productivity and profitability. Indeco IBS boom systems, made from extra-strength steel alloys, are tailor-made, and are designed according to the individual requirements and specifications set out by the customer.



Features of Indeco boom systems

The electro-hydraulic proportional control valve |1| ensures greater efficiency and precision of movement.

The hydraulic connections to the cylinders [2] are positioned laterally to provide greater protection against breakage.

The hydraulic cylinders, [3] designed and manufactured by the Indeco technical division to exclusive specifications, are oversized to provide maximum power and hydraulic efficiency and ensure greater reliability even in demanding applications.

The rotating distributor |4| for the hydraulic fittings, exclusive to the IBS series, is located inside the base of the arm, ensuring true 360° rotation as there are no hoses to get in the way of movement.

Unlike many competing products, the Indeco IBS boom systems are designed and manufactured to be very similar to those of excavators, not only in terms of their design, but also in their use of special extra-strength steel alloys |5| that provide the best weight/power ratio on the market, thus ensuring versatility and reliability.

Special reinforced box sections **[6]** inside the boom make it more rugged, and more resistant to torsion and buckling.

The entire hydraulic line mounted on the arm, including the outlet and inlet hoses to the hammer, is made up of high-pressure hoses [7].

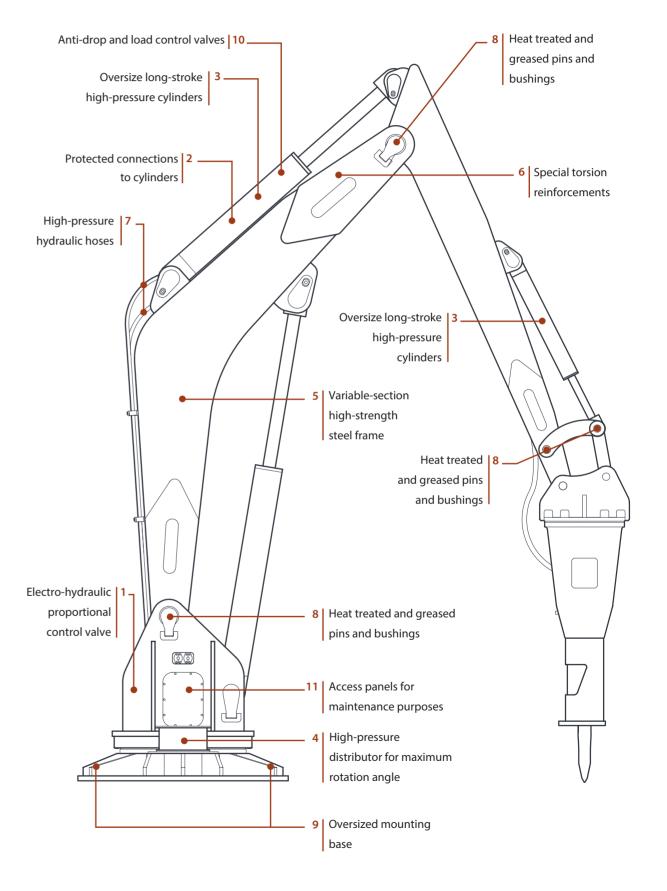
The sintered bronze and aluminium bushings [8], along with the special-steel pins, are heat treated, which increases their strength and also have special greasing channels.

The mounting base [9] for the IBS boom is particularly robust and oversized for maximum durability.

Anti-drop and load control valves [10], mounted on the cylinders, prevent the boom from accidentally collapsing and at the same time improve safety.

Access panels [11] to the rotation motor and to the hydraulic distribution system facilitate maintenance.

Here at Indeco we use computational tools such as FEA – Finite Element Analysis – to perform structural and stress tests, making it possible to test and improve the product before the start of the manufacturing process.



Rotation

Indeco IBS boom systems are available with three different types of rotation, for maximum flexibility, depending on the type of job they are used for.

360° slewing ring and hydraulic motor

360° rotation with a fifth wheel and pinion and planetary gear units for maximum operating flexibility makes the Indeco IBS similar to an excavator boom.



180° hydraulic actuator

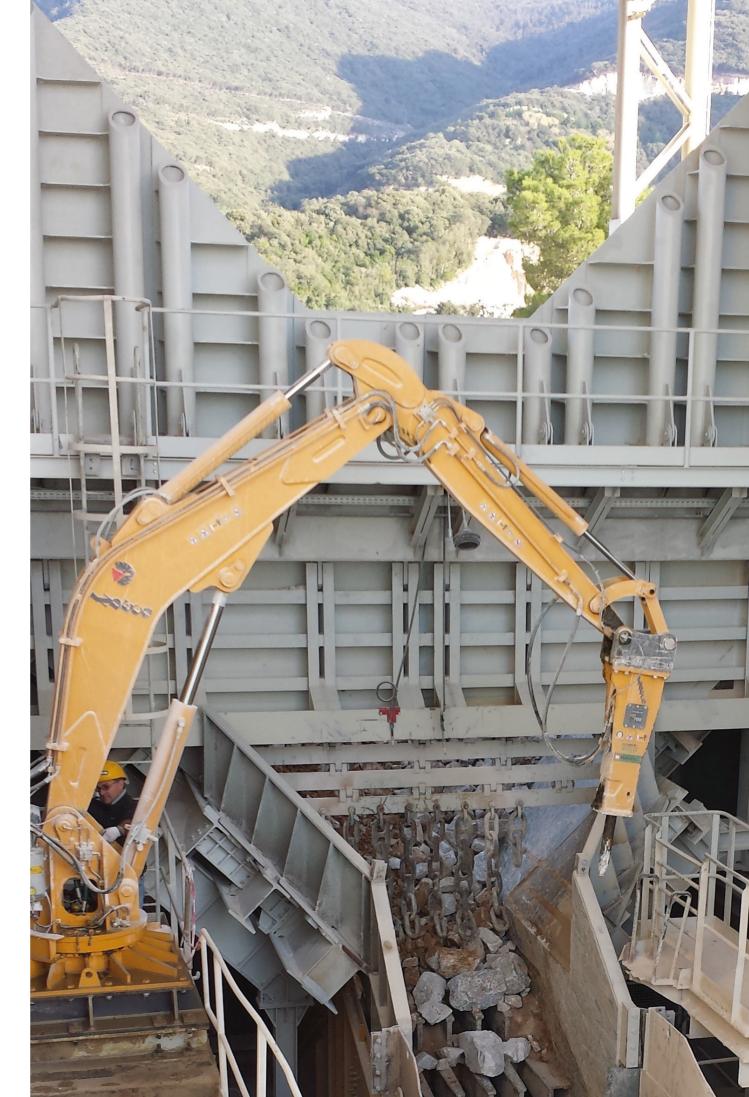
true 180° rotation using a special hydraulic actuator designed and manufactured exclusively by Indeco, provides greater versatility and application in a wider work area.



150° side hydraulic pistons

150° rotation uses two oversize hydraulic pistons working in sequence, to ensure better performance and greater rotational power.





How to choose the boom system

HP model choice **IBS** model choice based on based on • Type of work • Working area (type and size of crusher and system) • Type of material Working surface and • Boulder size excavation depth • Production targets • 150°/180°/360° rotation • Number of joints (2 or 3) Choice of Hydraulic Power Pack / ECU based on the required power to be installed Type On Board Separate three-phase electric motor electrical panel with soft starter inverter



		IBS 33	IBS 40	IBS 50	IBS 62	IBS 76	IBS 94	IBS 116	IBS 143		
		Maximum horizontal length (m)*									
Power Pack (Kw)	Hammer (Kg)	3,3	4	5	6,2	7,6	9,4	11,6	14,3		
15	HP 100 (59)	IBS 33-400	IBS 40-400								
	HP 150 (80/98)	IBS 33-400	IBS 40-400								
	HP 200 (160)	IBS 33-400	IBS 40-400								
	HP 400 (230)	IBS 33-400	IBS 40-400								
21	HP 550 (320)	IBS 33-700	IBS 40-700	IBS 50-700							
	HP 600 (390)	IBS 33-700	IBS 40-700	IBS 50-700							
	HP 700 (440)	IBS 33-700	IBS 40-700	IBS 50-700							
30	HP 900 (550)	IBS 33-1200	IBS 40-1200	IBS 50-1200	IBS 62-1200						
	HP 1200 (650)	IBS 33-1200	IBS 40-1200	IBS 50-1200	IBS 62-1200						
37	HP 1500 (850)		IBS 40-1800	IBS 50-1800	IBS 62-1800	IBS 76-1800					
	HP 1800 (1000)		IBS 40-1800	IBS 50-1800	IBS 62-1800	IBS 76-1800					
45	HP 2000 (1200)				IBS 62-2500	IBS 76-2500	IBS 94-2500	IBS 116-2500	IBS 143-2500		
	HP 2500 (1500)				IBS 62-2500	IBS 76-2500	IBS 94-2500	IBS 116-2500	IBS 143-2500		
55	HP 2750 (1690)					IBS 76-3500	IBS 94-3500	IBS 116-3500	IBS 143-3500		
	HP 3500 (2200)					IBS 76-3500	IBS 94-3500	IBS 116-3500	IBS 143-3500		
75	HP 4000 (2500)						IBS 94-5000	IBS 116-5000	IBS 143-5000		
	HP 5000 (3150)						IBS 94-5000	IBS 116-5000	IBS 143-5000		

^{*}Lengths can be customized according to the customer's requirements

Accessories

Indeconnect system

New remote monitoring system, based on the principles of the Internet of Things, to prevent equipment obsolescence and keep high performance. The 'Indeconnect' |1| system consists of a device equipped with 4G technology for a wireless connection to the network, to be mounted on the equipment, and a cloud-based web platform you can access from mobile devices (with an app) or from PC, that lets you view the data transmitted in real time by each installed device: working hours, working position in space, hydraulic oil temperature, ambient temperature, GPS position, and more.

Through Indeconnect you can:

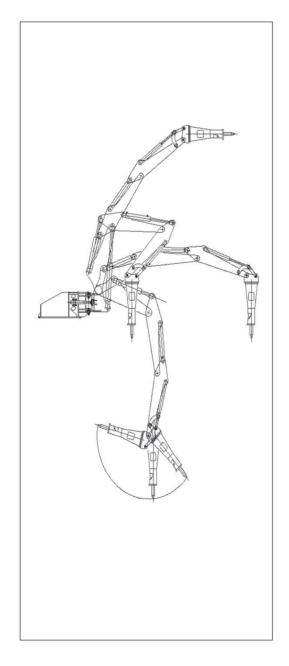
- Monitor productivity, making sure each Indeco tool is working as intended
- Check operations, verifying in real time the various internal and external parameters of the equipment to make sure that it is used in optimal conditions and correctly
- Increase security, by remotely checking the position of the equipment through GPS
- Plan maintenance, monitoring the health of each Indeco tool in real time, also through the automatic alert and messaging system that lets you order spare parts and reduce machine downtime to a minimum
- **Optimise rental,** by supervising and monitoring the management of rented equipment.

Three articulations

The Indeco hydraulic boom can be made with three articulations |2| so as to increase the working area when the hammer is in a vertical position, to reach inaccessible positions under the mounting base, and to increase versatility of use.

1 | Control of the co

2 |



3 |



4 |



5



6



Automatic greasing kit for boom and hammer

Optimises grease consumption, cutting out the machine down times once needed to lubricate moving parts.

The kit includes a programmable pumping unit pack [3], hoses and hammer and boom fittings.

The system increases the service life of all the ball bushings on the boom and in the moving parts of the hammer.

Control system

The Indeco IBS has a highly efficient control system with an electro-hydraulic proportional valve. Indeco has designed two different types:

- remote control |4|, with a special cable up to 90 m in length
- wireless remote control |5| for distances of up to 30 m.

Heat exchanger

High-efficiency radiator **[6]** and auxiliary cooling fan to keep the oil temperature constant even in extreme operating conditions.

Oil warmer

At very low working temperatures and in cold climates, the oil warmer |7| keeps the oil temperature constant.

Oil level indicator

Indicator [8] which warns the operator when the oil level is too low.

Temperature indicator

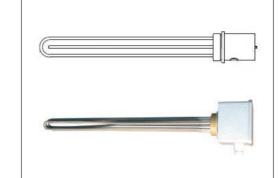
Indicator [9] which warns the operator when the temperature is too high.

Hydraulic feed pump

There are three types of hydraulic feed pump |10|:

- gear pumps, for operating pressures of up to 200 bars
- axial piston pumps for operating pressures of over 200 bars
- variable displacement pumps with load sensing.

7 |



8 |

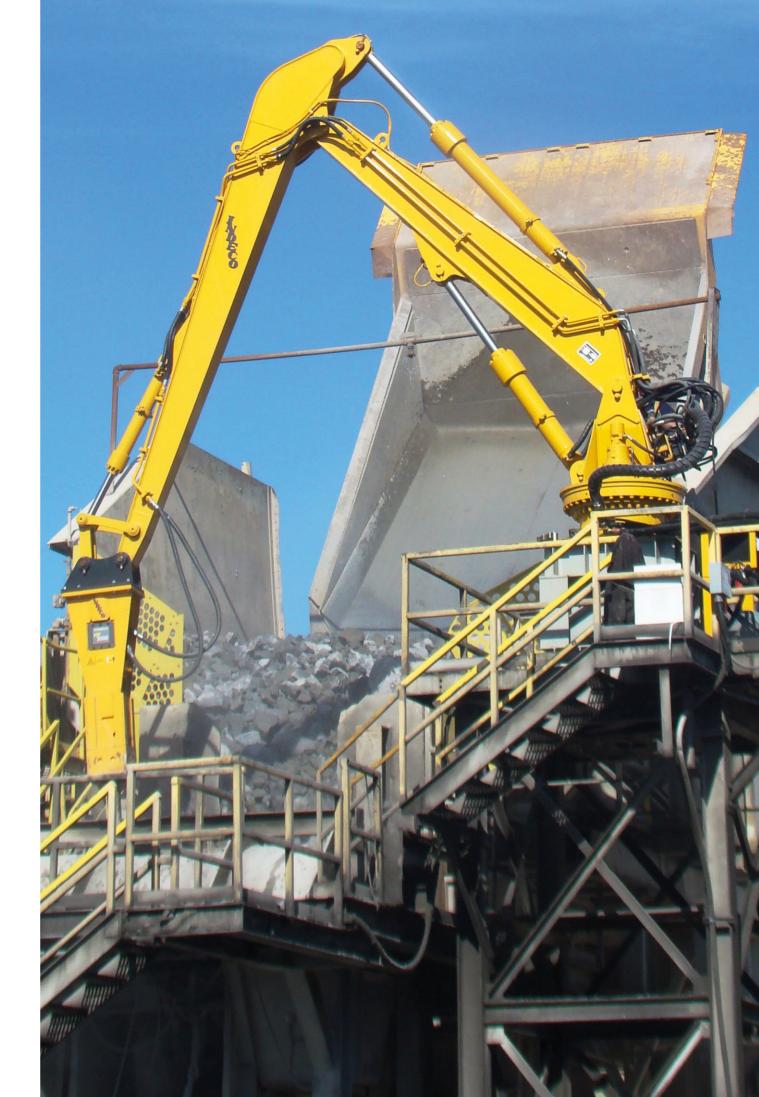


9|



10|





Application areas



		IBS
Preliminary works	Overburden removal	
	Bench, road & ramp leveling	
	Roof, face & rib scaling	
Secondary demolition	Boulder reduction in rock pile	
	Removing blockages	
	at crushing systems	0
Primary rock breaking	Selective rock breaking	
	Blastfree mining	



The full range of Indeco hammers

Hammer		ght	Hammer	Weight	
100	59	Kg	HP 2000	1200	Kg
150	80	Kg	HP 2500	1500	Kg
150 Heavy Duty	98	Kg	HP 2750	1690	Kg
200	160	Kg	HP 3000	1900	Kg
400	230	Kg	HP 3500	2200	Kg
550	320	Kg	HP 4000	2500	Kg
600	390	Kg	HP 5000	3150	Kg
700	440	Kg	HP 6000	3600	Kg
900	550	Kg	HP 7000	4000	Kg
1200	650	Kg	HP 9000	5000	Kg
1500	850	Kg	HP 12000	7800	Kg
1800	1000	Kg	HP 18000 Plus	11050	Kg
	100 150 150 Heavy Duty 200 400 550 600 700 900 1200 1500	100 59 150 Heavy Duty 98 200 160 400 230 550 320 600 390 700 440 900 550 1200 650	100 59 Kg 150 80 Kg 200 160 Kg 400 230 Kg 550 320 Kg 600 390 Kg 700 440 Kg 900 550 Kg 1200 650 Kg	100 59 Kg HP 2000 150 80 Kg HP 2500 150 Heavy Duty 98 Kg HP 2750 200 160 Kg HP 3000 400 230 Kg HP 3500 550 320 Kg HP 4000 600 390 Kg HP 5000 700 440 Kg HP 6000 900 550 Kg HP 7000 1200 650 Kg HP 9000 1500 850 Kg HP 12000	100 59 Kg HP 2000 1200 150 80 Kg HP 2500 1500 150 Heavy Duty 98 Kg HP 2750 1690 200 160 Kg HP 3000 1900 400 230 Kg HP 3500 2200 550 320 Kg HP 4000 2500 600 390 Kg HP 5000 3150 700 440 Kg HP 6000 3600 900 550 Kg HP 7000 4000 1200 650 Kg HP 9000 5000 1500 850 Kg HP 12000 7800



INDECO ind S.p.a.

viale Lindemann, 10 z.i. - 70132 Bari - Italy **PH** +39 080 531 33 70 - **F** +39 080 537 79 76 **@** info@indeco.it - www.indeco.it/en

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